STEP 1: Ladder and cage assembly will arrive at your facility unassembled.

STEP 2: Identify the largest cage hoop. This hoop is installed at bottom of cage assembly.

STEP 3: With the ladder laying flat on its back, attach cage hoops to the ladder with supplied nuts and bolts. **NOTE: NUTS AND BOLTS SHOULD BE JUST HAND TIGHT UNTIL ALL PARTS ARE ASSEMBLED.**

STEP 4: Attach cage ribs as shown above.

STEP 5: Now cage bolts should be **TIGHTENED**. Ladder & cage is now ready to be attached to tank.